GANDHI SCHOOL OF ENGINEERING
BHABANDHA, BERHAMPUR
SESSION PLAN
3RD SEMESTER, BRANCH-MECHANICAL(GROUP 1)

PRODUCTION TECHNOLOGY(TH-1)

Name of the Faculty –ER. JAGNYA PRASAD BEHERA

Topics to be taken				Actually Taken		
SL NO & CHAPTER	**No. of Periods assigned by SCTE & VT**	**Details of the topics**	**PLANNING DATE**	**Details of the topics**	**ACTUAL DATE**	**Remarks**
1. Metal Forming Processes	**7**	1.1 Extrusion: Definition & Classification 1.2 Explain direct, indirect and impact extrusion process. 1.3 Define rolling. Classify it. 1.4 Differentiate between cold rolling and hot rolling process. 1.5 List the different types of rolling mills used in Rolling process	**1/08/2023 TO 11/08/2023**	1.1 Extrusion: Definition & Classification 1.2 Explain direct, indirect and impact extrusion process. 1.3 Define rolling. Classify it. 1.4 Differentiate between cold rolling and hot rolling process. 1.5 List the different types of rolling mills used in Rolling process	**1/08/2023** **3/08/2023** **4/08/2023** **7/08/2023** **8/08/2023** **10/08/2023** **11/08/2023**	

2. Welding	**16**	2.1 Define welding and classify various welding processes 2.2 Explain fluxes used in welding 2.3 Explain Oxy-acetylene welding process 2.4 Explain various types of flames used in Oxy-acetylene welding process 2.5 Explain Arc welding process 2.6 Specify arc welding electrodes 2.7 Define resistance welding and classify it 2.8 Describe various resistance welding processes such as butt welding, spot welding, flash welding, projection welding and seam welding 2.9 Explain TIG and MIG welding process 2.10 State different welding defects with causes and remedies.	**14/08/2023 TO 12/09/2023**	2.1 Define welding and classify various welding processes 2.2 Explain fluxes used in welding 2.3 Explain Oxy-acetylene welding process 2.4 Explain various types of flames used in Oxy-acetylene welding process 2.5 Explain Arc welding process 2.6 Specify arc welding electrodes 2.7 Define resistance welding and classify it 2.8 Describe various resistance welding processes such as butt welding, spot welding, flash welding, projection welding and seam welding 2.9 Explain TIG and MIG welding process 2.10 State different welding defects with causes and remedies.	**14/08/2023** **17/08/2023** **18/08/2023** **21/08/2023** **22/08/2023** **24/08/2023** **25/08/2023** **28/08/2023** **29/08/2023** **31/08/2023** **1/09/2023** **4/09/2023** **7/09/2023** **8/09/2023** **11/09/2023** **12/09/2023**	

3. Casting	**16**	3.1 Define Casting and Classify the various Casting processes. 3.2 Explain the procedure of Sand mould casting. 3.3 Explain different types of molding sands with their composition and properties. 3.4 Classify different pattern and state various pattern allowances. 3.5 Classify core. 3.6 Describe construction and working of cupola and crucible furnace. 3.7 Explain die casting method. 3.8 Explain centrifugal casting such as true centrifugal casting, centrifuging with advantages, limitation and area of application. 3.9 Explain various casting defects with their causes and remedies.	**14/09/2023 TO 16/10/2023**	3.1 Define Casting and Classify the various Casting processes. 3.2 Explain the procedure of Sand mould casting. 3.3 Explain different types of molding sands with their composition and properties. 3.4 Classify different pattern and state various pattern allowances. 3.5 Classify core. 3.6 Describe construction and working of cupola and crucible furnace. 3.7 Explain die casting method. 3.8 Explain centrifugal casting such as true centrifugal casting, centrifuging with advantages, limitation and area of application. 3.9 Explain various casting defects with their causes and remedies.	**14/09/2023** **15/09/2023** **18/09/2023** **21/09/2023** **22/09/2023** **25/09/2023** **26/09/2023** **29/09/2023** **3/10/2023** **5/10/2023** **6/10/2023** **9/10/2023** **10/10/2023** **12/10/2023** **13/10/2023** **16/10/2023**	

4. Powder metallurgy	**7**	4.1 Define powder metallurgy process. 4.2 State advantages of powder metallurgy technology technique 4.3 Describe the methods of producing components by powder metallurgy technique. 4.4 Explain sintering. 4.5 Economics of powder metallurgy.	**17/10/2023 TO 7/11/2023**	4.1 Define powder metallurgy process. 4.2 State advantages of powder metallurgy technology technique 4.3 Describe the methods of producing components by powder metallurgy technique. 4.4 Explain sintering. 4.5 Economics of powder metallurgy.	**17/10/2023** **19/10/2023** **31/10/2023** **2/11/2023** **3/11/2023** **6/11/2023** **7/11/2023**	
5. Press Work	**7**	5.1 Describe Press Works: blanking, piercing and trimming. 5.2 List various types of die and punch 5.3 Explain simple, Compound & Progressive dies 5.4 Describe the various advantages & disadvantages of above dies.	**9/11/2023 TO 23/11/2023**	5.1 Describe Press Works: blanking, piercing and trimming. 5.2 List various types of die and punch 5.3 Explain simple, Compound & Progressive dies 5.4 Describe the various advantages & disadvantages of above dies.	**9/11/2023** **10/11/2023** **16/11/2023** **17/11/2023** **20/11/2023** **21/11/2023** **23/11/2023**	

6. Jigs and fixtures	**7**	6.1 Define jigs and fixtures 6.2 State advantages of using jigs and fixtures 6.3 State the principle of locations 6.4 Describe the methods of location with respect to 3-2-1 point location of rectangular jig 6.5 List various types of jig and fixtures.	**24/11/2023 TO 8/12/2023**	6.1 Define jigs and fixtures 6.2 State advantages of using jigs and fixtures 6.3 State the principle of locations 6.4 Describe the methods of location with respect to 3-2-1 point location of rectangular jig 6.5 List various types of jig and fixtures.	**24/11/2023** **28/11/2023** **30/11/2023** **1/12/2023** **4/12/2023** **7/12/2023** **8/12/2023**	

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3RD SEMESTER, BRANCH-MECHANICAL(GROUP 2)

PRODUCTION TECHNOLOGY(TH-1)

Name of the Faculty –PROF. SOMANATH BHUTIA

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